

Work Order ID 123254

123254

August-06-14 8:01:14 AM

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Item ID: D4473-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Small Rib Assembly, LH
 Start Date: 8/06/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 8/06/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference: NCR 14-4105

Approvals: Process Plan: u Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4473	REV B

160 QC5- Inspect part completeness to step on W/O 0.00

160

QC Memo 0.00

Quality Control

PULL FROM STOCK:
1 X D4473-042 B96013

RE-IDENTIFY AS D4473-041
USING NEW B/N

DAS
38
9-89 14/08/11
Shes

200 Identify as per dwg & Stock Location: 5T105 0.00

200

Packaging Memo 0.00

Packaging ID & STK

IX DAS
28
9-89 AUG 11 2014

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
210	QC21- Final Inspection - Work Order Release	0.00							
210									
QC	Memo	0.00							
Quality Control									

MCJ 14-08-18

MF 14-8-18

Picklist Print

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Parent Item: D4473-041

D4473-041

Parent Item Name: Small Rib Assembly, LH

Start Date: 8/06/14

Required Date: 8/06/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 11-12-05 JLM VERIFIED BY:DD

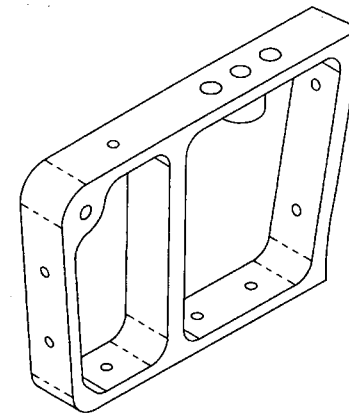
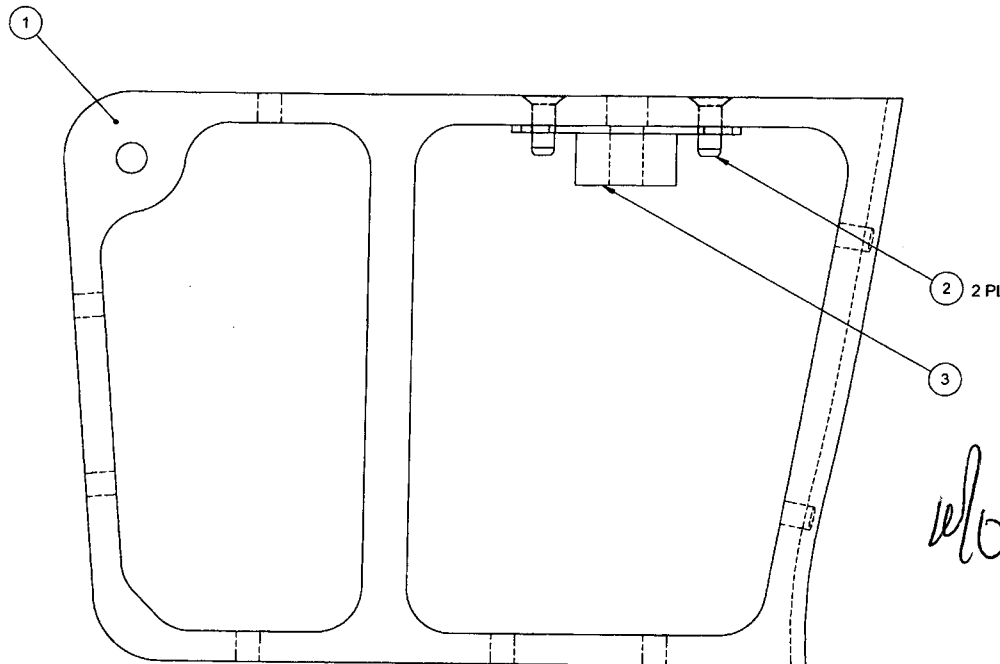
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4473-042		Manufactured	No				Each	0.0000		1			

D4473-042

Small Rib Assembly, RH

Q 6013
mf
4-8-18

ITEM	QTY -041	P/N	DESCRIPTION
	X	D4473-041	SMALL RIB ASSY (LH)
1	1	D4473-1	SMALL RIB (LH)
2	2	MS20426AD3-4	RIVET, CSK
3	1	MS21059L08	NUTPLATE



D4473-041 SMALL RIB ASSY (LH)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.10 lbs

B	GENERAL REVISION SEE REV. A FOR DETAILS. ADDED -042 AND -2. ADDED PRIMER NOTE.		AJS	12.09.10
A	NEW ISSUE		AJS	12.03.05
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED	A.P.	DRAWING NO.	REV. B	
MFG. APPR.		D4473	SHEET 1 OF 4	
APPROVED		TITLE	SCALE	
DE APPR.		SMALL RIB ASSY	NTS	
DATE	12.09.10	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

RELEASED
2012-09-18

WLO 03254